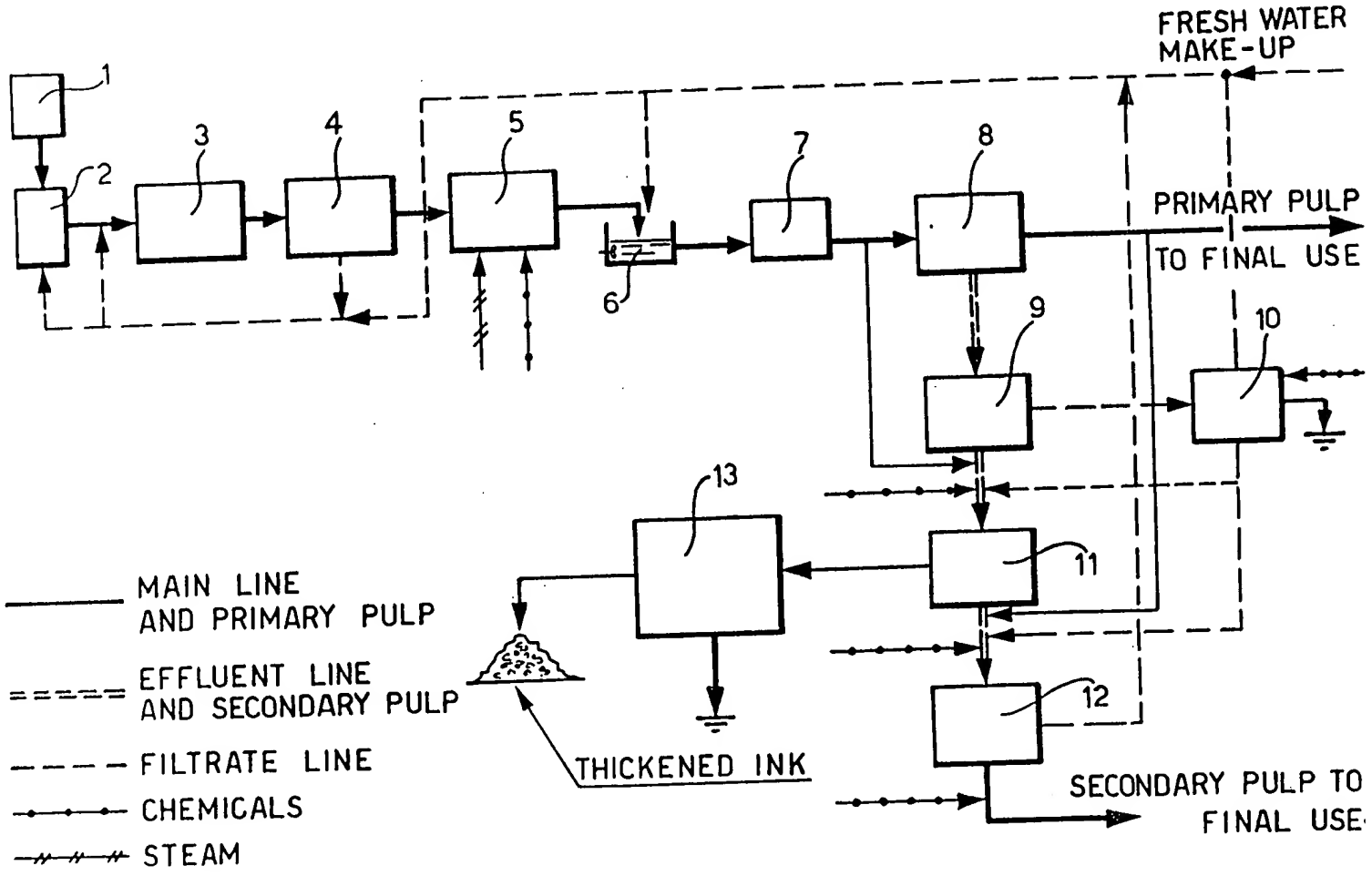
FRESH WATER
MAKE-UP
1
2
3
4
5
6
7
8
9
10
11
12
13
PRIMARY PULP
TO FINAL USE
MAIN LINE
AND PRIMARY PULP
EFFLUENT LINE
AND SECONDARY PULP
FILTRATE LINE
CHEMICALS
STEAM
THICKENED INK
SECONDARY PULP TO
FINAL USE